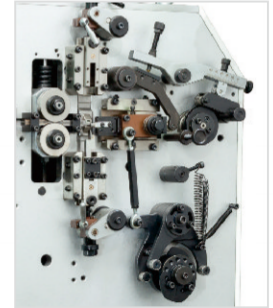
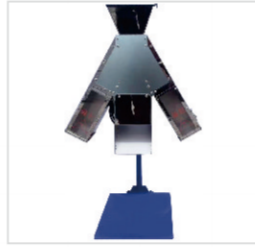
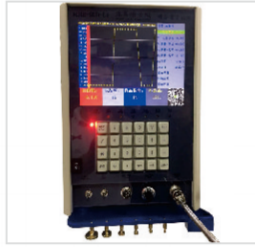


HCT-208/308 >

二轴数控高速卷簧机

2 Axis CNC High Speed Spring Coiling Machine



External/Internal spring length gage

外置/内置检长系统

Torsion spring device
扭簧装置



▶ 产品介绍 Description

HCT-208电脑弹簧机，采用CNC控制系统(可带自动检长装置)和日本伺服马达，送线轴，凸轮轴，可独立或同步运作。配置左，右向刀座及配扭簧装置，用于生产各种压簧，扭簧，拉簧等。

HCT-208 High Speed Spring Coiling Machine adopts Japan servo motor and TaiWan control system (Spring Length Gauge is optional). Feeding axis, Cam axis, and Pitch axis, which can work independently and synchronously. It is matched with Left and Right hand Cutter base and optional Torsion Spring device, which can produce kinds of Compression Spring, torsion spring and extension spring with the advantage of shorter-testing time and high production rate. The third axis is the Pitch axis which can make the spring more easily to save the testing time and cost of the moulds.

▶ 技术参数 Specification

Model	HCT-208	HCT-308
轴数 Number of Axis	2 轴 (axis)	3轴 (axis)
加工线径 Wire Size Range	Φ0.15-0.8 mm	Φ0.15-0.8 mm
最大弹簧外径 Max Outside Diameter	Φ20 mm	Φ20 mm
送线长度 Wire Feeding Length	无限 (Unlimited)	无限 (Unlimited)
最大送线速度 Max Feeding Speed	150 m/min	150 m/min
送线轮组数 Feeding Roller Pairs	1 组 (Pairs)	1 组 (Pairs)
最大生产速度 Max. Production Rate	400 pcs/min	400 pcs/min
送线伺服电机 Feeding Servo Motor	1.0 kw	1.0 kw
凸轮伺服电机 Cam Motor	1.0 kw	1.0 kw
节距电机 Pitch Motor		0.4kw
电源 Power	3P 380V 50HZ	3P 380V 50HZ
机器尺寸 Dimension (LxWxH)	900x1000x1500 mm	900x1000x1500 mm
机器重量 Weight	350 kg	350 kg

以上参数如有变更，恕不另行通知
Notice shall not be given in case alteration of parameters, please excuse.